

GAS DETECTION

COMMONWEALTH OF VIRGINIA
DEPARTMENT OF MINES, MINERALS AND ENERGY
DIVISION OF MINES

Applicant's Name

Social Security Number

MINE GAS DETECTION QUALIFICATION

DIVISION OF MINES USE ONLY

This check list is to be completed by a Division of Mines Inspector, Instructor, or Technical Specialist providing training and evaluation of a coal miner for qualification to conduct methane test pursuant to 45.1-161.231 and 45.1-161.252 of the Coal Mine Safety Laws of Virginia. **(FORM DM-BCME-1 APPLICATION FOR CERTIFICATION, MUST BE SUBMITTED WITH THIS CHECKLIST)**

MINE GASES

| | |
|--------------------------|--|
| <input type="checkbox"/> | Properties of Gases |
| <input type="checkbox"/> | Different Mine Gases- Overview |
| <input type="checkbox"/> | Methane gas- Detailed review of Properties |
| <input type="checkbox"/> | Carbon Dioxide (Low Oxygen Hazard) |
| <input type="checkbox"/> | Carbon Monoxide |
| <input type="checkbox"/> | Hydrogen Gas |
| <input type="checkbox"/> | Oxygen |

METHANE TEST (State and Federal)

| | |
|--------------------------|---------------------------|
| <input type="checkbox"/> | How to perform Legal Test |
| <input type="checkbox"/> | When Testing is Required |
| <input type="checkbox"/> | Where Testing is Required |

ACTIONS FOR EXCESSIVE METHANE

| | |
|--------------------------|--|
| <input type="checkbox"/> | Action required for excessive methane in working |
|--------------------------|--|

METHANE DETECTORS

| | |
|--------------------------|---|
| <input type="checkbox"/> | Types of Detectors- Overview |
| <input type="checkbox"/> | Operating Procedures |
| <input type="checkbox"/> | Maintenance and Permissibility Requirements |
| <input type="checkbox"/> | Calibration Procedures |
| <input type="checkbox"/> | Care and Handling of Detectors |

PRACTICAL DEMONSTRATION BY MINER

| | |
|--------------------------|---------------------------------|
| <input type="checkbox"/> | Pre-operation Check of Detector |
| <input type="checkbox"/> | Calibration of Detector |
| <input type="checkbox"/> | Conduct test for Methane |

I certify that the above named miner has received the instruction in mine gases and methane detection indicated and has demonstrated proficiency in conducting proper tests for methane using a hand-held methane detector.

Signature, DM Representative

Date

SUBMIT CHECKLIST AND DM-BCME-1 TO THE CERTIFICATION SECTION FOR ISSUANCE OF GAS CARD
REVISED 5/10/99

GAS DETECTION TRAINING

When conducting gas detection training you are requested to thoroughly review with the individual the following:

- The properties of mine gases, including discussions on specific gravity & effects of temperature and pressure.
- The list of mine gases with emphasis on methane, oxygen, hydrogen, and carbon dioxide and carbon monoxide.
- Proper procedures for taking a gas test. NOTE: “Hands On” participation by student.
- When and where gas tests are required.
- Procedures when methane is detected in a working place.
- Calibration of gas detection instrument. NOTE: “Hands On” participation by students.
- Duties and responsibilities as a miner under Mine Safety Act.



45.1-161.229



45.1-161.231



45.1-161.232



45.1-161.233

PROPER PROCEDURES FOR TAKING A GAS TEST

- ✓ Check instrument for mechanical condition. (per manufacturer's recommendation)
- ✓ Check battery for proper voltage level. (per manufacturer's recommendation)
- ✓ Check mechanical "zero". (per manufacturer's recommendation)
- ✓ Calibrate (per manufacturer's recommendation) – must be calibrated monthly and more often if needed.
- ✓ Conduct test for methane by activating detector and reading concentrations 12" from mine roof, face, and floor in the area being examined.
- ✓ Avoid holding methane detectors in a bleeder for extended periods of time as this will render the sensor defective.
- ✓ When higher concentrations of methane have been encountered, calibrate your detector as soon as possible.
- ✓ Avoid synthetic fuels when conducting methane checks since these materials can affect readings and damage sensors.
- ✓ Protect methane detectors from water and other adverse environmental conditions.

METHANE TESTS ARE REQUIRED

- Prior to energizing equipment in and inby the last open crosscut
- Prior to taking equipment into working place and at 20 minute intervals
- Prior to cutting and welding and continuously during this activity
- Prior to and after detonation of explosives
- During required examinations:
 1. Pre-shift and on-shift examinations of working places.
 2. Required examinations of immediate returns.
 3. Places where methane is likely to accumulate.
 4. Return side of each set of seals.
 5. Weekly examinations of ventilation and bleeder system.

NOTE: Oxygen Deficiency Tests are required during examinations. If oxygen is below 19.5% by volume, ventilation must be improved. Oxygen tests should be made frequently when approaching or around old works.

WHEN METHANE IS DETECTED IN YOUR WORKING PLACE!!



- At 1% - stop operations, deenergize at the machine breaker and improve ventilation to reduce below 1%.
- At 1.5% or greater – stop operations, deenergize at the source (power center) and withdraw personnel from affected area except for those needed to improvements to reduce methane levels.
- At 5%+, notify your foreman promptly. This will be treated as an imminent danger situation which could require withdrawal from the mine. Do not attempt to move or ventilate high concentrations of methane unless you are designated to correct the problem and then only at the direction of certified persons and following precautions to avoid potential ignition sources.

MEMORANDUM

DATE: August 25, 1997

TO: All DM Personnel Conducting Gas Detection Training

FROM: _____
Frank A. Linkous, Chief

The requirement for all miners who work in face areas to be trained in gas detection is an important provision of the Coal Mine Safety Laws of Virginia. From time to time, you may be required to perform instruction and hands-on training to qualify miners for performing gas tests. This packet of information has been developed to assist you in your efforts to train miners in the properties of mine gases, proper procedures for conducting gas tests, and response to excessive levels of methane.

All gas detection qualification training must include these basic areas of instruction to be considered complete. You should review and discuss each outline as developed, provide hands-on demonstration in the proper use, maintenance and calibration of the methane detector, and present the completed packet of information to the miner for his further review and reference as needed.

Upon completion of instruction, you should ensure that the two required BCME forms included in the packet are completed and delivered to the DM Certification Section.

pm

Gas Detection Chart

| Gas | Detection Methods | When to Test |
|--|--|---|
| Oxygen (O ₂) | Oxygen indicator. Flame safety lamp. Chemical analysis | During any examination. |
| Nitrogen (N ₂) | Chemical analysis | When an oxygen deficient atmosphere is suspected. In mines where nitrogen issues from rock strata. In inactive areas where ventilation has been inadequate. |
| Carbon Dioxide (CO ₂) | Carbon dioxide detector. Multi-gas detector. | After a fire or explosion. When entering abandoned areas. When reopening sealed areas. |
| Methane (CH ₄) | Methane detector. Chemical analysis | During any examination. When normal ventilation is disrupted. When entering abandoned workings. |
| Carbon Monoxide (CO) | Carbon monoxide detector. Multi-gas detector. Chemical Analysis. | After a fire or explosion. When entering abandoned areas of the mine. When reopening sealed areas. |
| Nitrogen Dioxide (NO ₂) | Nitrogen dioxide detector. Multi-gas detector. Chemical analysis. Color. | After mine fires or explosions. When diesel equipment is used. After detonation of explosives. |
| Hydrogen (H ₂) | Multi-gas detector. Chemical analysis foam in firefighting | After mine fire or explosion. Near battery charging stations. When steam is produced by water, mist or foam in firefighting. |
| Hydrogen Sulfide (H ₂ S) | Hydrogen sulfide detector | In poorly ventilated areas. During unsealing operations. Following mine fires. |
| Sulfur Dioxide (SO ₂) | Multi-gas detectors. Chemical analysis. Odor, taste, and respiratory tract irritation. | When standing water is disturbed. |
| Heavy Hydrocarbons Ethane (C ₂ H ₆) Butane (C ₂ H ₈) Propane(C ₄ H ₁₀) | Multi-gas detector. Chemical analysis. | Following fires or explosions when methane is present. Following accidental entry into adjacent oil or gas well casings. |
| Acetylene (C ₂ H ₂) | Multi-gas detector, chemical analysis, odor. | Following a methane explosion in air which is low in oxygen or from disruption/opening of acetylene tank. |

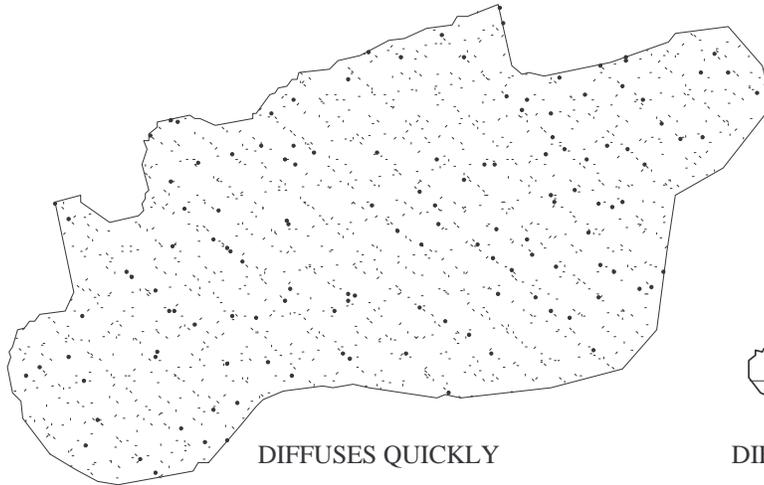
| Gas | Chemical Symbol | Specific Gravity | Explosive Range | Health Hazards | Solubility | Colors | Odor | Taste |
|------------------|--|------------------|-----------------------------------|---|-------------|---------------|--------------------------------|----------------------------|
| Air | -- | 1.000 | -- | - - | -- | -- | -- | -- |
| Oxygen | O ₂ | 1.1054 | Supports combustion | Oxygen deficiency: 17% panting, 15% dizziness and headache, 9% unconsciousness, 6% death | Moderate | -- | -- | -- |
| Nitrogen | N | 0.9674 | -- | Asphyxiation (oxygen depletion) | Slight | -- | -- | -- |
| Carbon Dioxide | CO ₂ | 1.5241 | -- | Increases breathing rate. May cause death in high concentration. | Soluble | -- | -- | Acid in high concentration |
| Methane | CH ₄ | 0.5545 | 5 to 15% | Asphyxiant (rare) | Slight | -- | -- | -- |
| Carbon Monoxide | CO | 0.9672 | 12.5 to 74.2% | Highly toxic. Can be an asphyxiant. | Slight | -- | -- | -- |
| Nitrogen Dioxide | NO ₂ N ₂ O ₄ | 1.5894 | -- | Highly toxic. Corrosive effect on lungs. May be asphyxiant. | Slight | Reddish brown | Blasting powder fumes | Blasting powder fumes |
| Hydrogen | H ₂ | 0.0695 | 4.0 to 74.02% Highly explosive | Asphyxiant (oxygen depletion). | -- | -- | -- | -- |
| Hydrogen Sulfide | H ₂ S | 1.1906 | 4.3 to 45.5% | Highly toxic. Can be an asphyxiant. | Soluble | -- | Rotten eggs | Sweetish |
| Sulfur Dioxide | SO ₂ | 2.2678 | -- | Highly toxic. Can be an asphyxiant. | Highly | -- | Sulfurous | Acid (bitter) |
| Ethane | C ₂ H ₆ | 1.0193 | 3.0 to 12.5% | Asphyxiant (rare) | Slight | -- | -- | -- |
| Propane | C ₃ H ₈ | 1.5625 | 2.12 to 9.35% | Asphyxiant (rare) | Slight | -- | "Carry" in high concentrations | -- |
| Butane | C ₄ H ₁₀ | 2.0100 | 1.86 to 8.41% | Asphyxiant (rare) | Slight | -- | "Carry" in high concentrations | -- |
| Acetylene | C ₂ H ₂ | 0.9107 | 2.5 to 80% | Only slightly toxic. Asphyxiant (rare) | Only slight | -- | -- | Garlic |

MINE GAS CHART

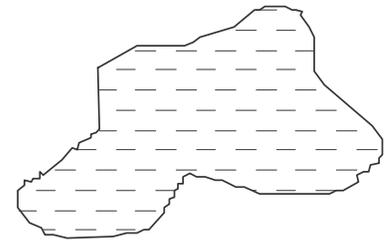
Effects of Temperature and Pressure on Gas

Effects of Temperature on Gas

HOT



COLD

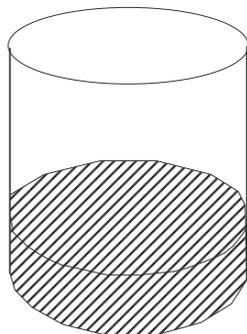


temperature increases - gas expands
temperature decreases - gas contracts

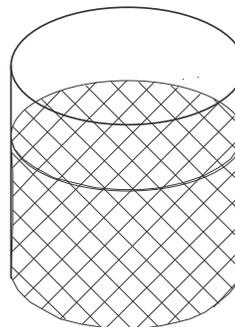
pressure increases - gas contracts
pressure decreases - gas expands

Effects of Pressure on Gas

Pressure Increases

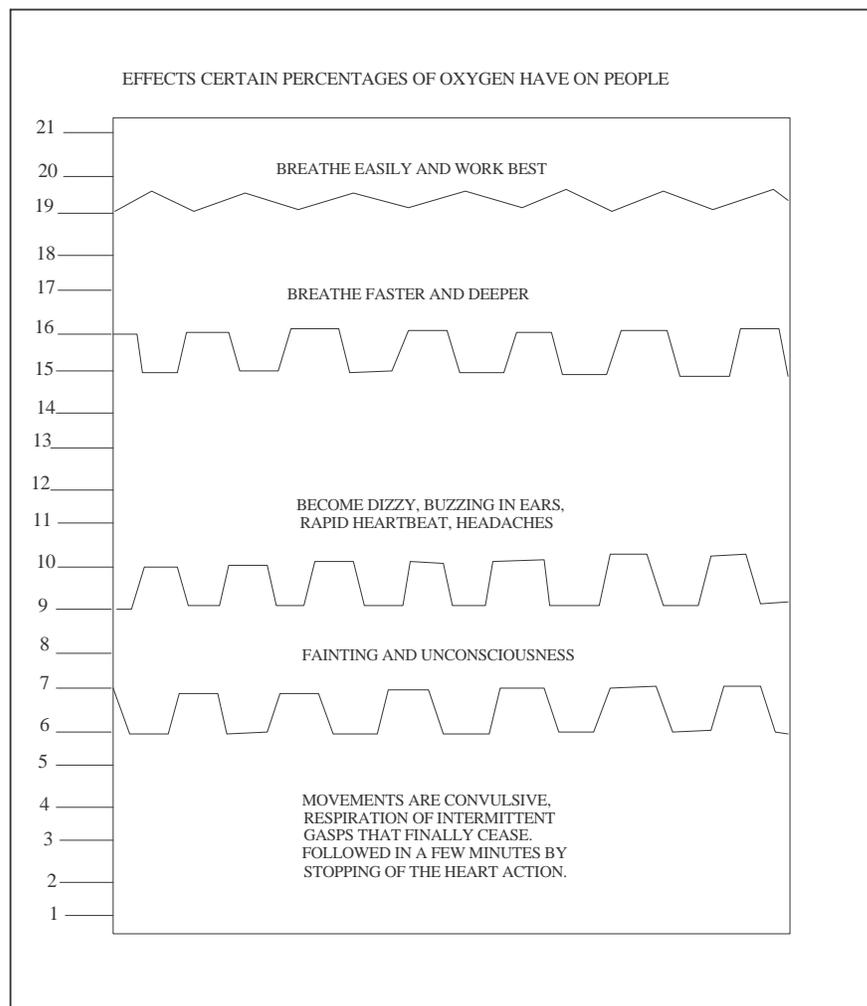


Pressure Decreases

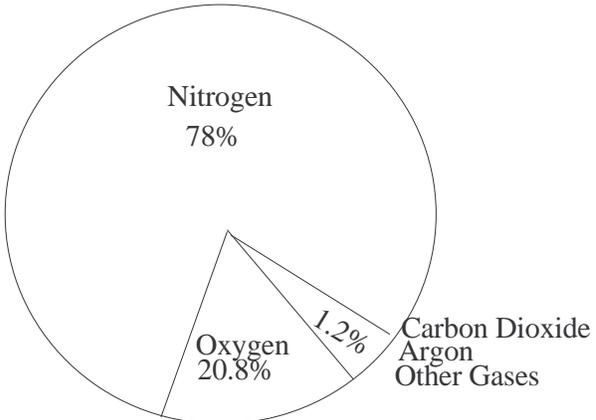


EFFECTS OF TOXIC GAS DEPEND ON:

1. CONCENTRATION
2. TOXICITY
3. LENGTH OF EXPOSURE



Contents of Normal Air



Specific Gravity (Relative Weight)

